

Crown cap

All dimensions are in millimetres and are reference unless stated otherwise.

Material Sheet	Tin Free Steel	
Liner	PE	
Colour of Liner	White/Clear	
Skirt Angle (Angle Gaug's Tool)	20-40	Angle
Skirt Angle (Angle Gauge CSC's Tool)	0-27	Angle
Weight Cap + Liner	2.00 - 2.30	g
Thickness Of Material	0.23 - 0.24	mm
Temper (Hardness)	T4 (61± 5 HR-30T) T5 (65± 5 HR-30T)	
Leak Pressure Test (no leak)	≥ 120	psi
Leak Pressure Test (no pop)	≥ 150	psi
Tumbling Test	< 16	mg

